CIGARETTE SPECIFICATION

LOUISVILLE
MERIT ULTRA LIGHTS 100 REGULAR FTB
BRAND CODE-01830 (STD)

EFFECTIVE DATE: 05/27/96
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	6.0	MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.00	MM					
TOBACCO ROD LENGTH	:	67.0	MM					
FILTER LENGTH	:	31.5	MM					
TIPPING LENGTH	:	36.000	MM					
TOTAL R.T.D.	:	111	MM H2O					
DILUTION TARGET	:	55.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3500M CK/WHT SGL PPT (LS)236M2 12-287-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 26.00 8.5 X 19MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHTS REGULAR FTB

CIGARETTE PAPER : 26.20MM X 6700M 33CU/0.6%/100% FLAX 10-564-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1830 FILTER: B07030

2057688223

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 46CU
: (10-765-A/10-565-A) TO 33CU (10-564-A) TO INCREASE
: TAR DELIVERY. ADHESIVES UPDATED TO CURRENT STATUS.
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
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